



Dart Aerospace Ltd.
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Tel (613) 632-5200

D4935-1
Job Sheet 172126



Part No: D4935-1

Job Qty: 12 ea

Part Name: Mounting Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 2/13/18

Job Tracking No:

Due Date: 2/25/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 13.10.02 NEW ISSE DD VERF:JLM IPP REV:B 14.06.18 AS PER DWG REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		2/24/18	0.00	0.00	Start Up Waterjet		SC 8/12/13
100	Waterjet	12 pcs		2/24/18	0.00	0.44	Waterjet1		SC 8/02/13
110	QC	12 pcs		2/24/18	0.00	0.00	QC2 Waterjet-1		SC 8/02/13
120	QC	12 pcs		2/24/18	0.00	0.00	QC8-5		38
130	Brake NC	12 pcs		2/24/18	0.01	0.17	Brake NC 2		38
140	QC	12 pcs		2/24/18	0.00	0.00	QC5		38
150	HandFinish	12 pcs		2/24/18	0.00	0.13	HandFinish1		9-88 DAS
160	QC	12 pcs		2/24/18	0.00	0.00	QC7-4		38
170	Powdercoat	12 pcs		2/25/18	0.00	0.14	Powdercoat11		BR 18-2-28
180	QC	12 pcs		2/25/18	0.00	0.00	QC3		28
190	Packaging	12 pcs		2/25/18	0.00	0.00	Packaging3-2		5/128
200	QC21-SA	12 Ea		2/25/18	0.00	0.00	QC21		DAS MAR 01 2018

Part Op 100 - 1-Cut as per Dwg Dwg Rev: 3 Prog Rev: 3 2-Deburr as required

Descriptions: 170 - START TIME: 1:25 OVEN TEMPERATURE: 800° FINISH TIME: 1:55

M 102878

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	.1356 sf (.0113 ea)	90-Start up Operation	

0.15

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	0	187	0

FM 137513-219

Part Specifications

Specifications could not be found.

Plex 2/13/18 7:50 AM dart.leroux.jason

DART
AEROSPACE
S041953

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Mounting Bracket

PART NO: D4935 – 1

Original Serial #: S041953

Revision:

Operation: Start up Operation 02/13/18

Change No:

Job No: 172126

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				